

OREVAC[®] 18732

Polypropylene based tie resin for pipe coating

DESCRIPTION

OREVAC[®] 18732 is a maleic anhydride modified polypropylene available in pellet form. It can be processed on most extrusion equipments designed to process conventional polyolefins.

TYPICAL PROPERTIES

Characteristics	Value	Unit	Test Method
Melt flow index (230°C / 2.16 kg)	8	g/10min	ISO 1133 / ASTM D1238
Density	0.89	g/cm ³	ISO 1183 / ASTM D1505
Melting Temperature	134	°C	ISO 11357-3
Vicat softening point (10N) ⁽¹⁾	120	°C	ISO 306 / ASTM D1525
Tensile strength at break ⁽¹⁾	20	MPa	ISO 527-2 / ASTM D638
Elongation at break ⁽¹⁾	500	%	ISO 527-2 / ASTM D638

⁽¹⁾ On compression molded samples

APPLICATIONS

OREVAC[®] 18732 is mainly used in applications where mechanical and adhesive performances at high temperatures are required. OREVAC[®] 18732 is used as tie layer in 3 layers polypropylene coatings (epoxy primer / adhesive / polypropylene) for external protection of steel pipe.

For more detailed information and recommendations regarding your specific application, please contact your local ARKEMA technical representative.

OREVAC® 18732

PROCESSING

OREVAC® 18732 is not corrosive and is readily processed with standard polyolefin equipment. Conditions typically used in extrusion of polypropylene resins are suitable.

Extrusion temperature settings could be:

Zone 1	Zone 2	Zone 3	Zone 4	Exit	Fittings-Channels	Die
160 - 180°C	180 - 200°C	200 - 220°C	210 - 230°C	215 - 230°C	220 - 230°C	220 - 240°C

Final profile and settings depend on the line.

STORAGE, HANDLING AND SAFETY

OREVAC® 18732 should be stored in dry conditions and protected from UV-light. Improper storage conditions may cause degradation and have consequences on physical properties of the product.

Safety data sheet as well as information on handling and storage of OREVAC® 18732 is available upon request to your ARKEMA representative or at orevac.com

SHELF LIFE

Two years from the date of delivery, in unopened packaging. For any use above this limit, please refer to our technical services.

February 2014

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See MSDS for Health & Safety Considerations