

OREVAC® 18211

EVA based tie resin for coextrusion

DESCRIPTION

OREVAC® 18211 is a coextrusion adhesive resin based on a maleic anhydride modified ethylene-vinyl acetate copolymer. It is available in pellet form for use in conventional extrusion and coextrusion equipment designed to process polyolefin.

TYPICAL PROPERTIES

| Characteristics | Value | Unit | Test Method |
|--|-------|-------------------|-----------------------|
| Melt Index (190°C / 2.16 kg) | 3.5 | g/10min | ISO 1133 / ASTM D1238 |
| Melting point | 75 | °C | ISO 11357-3 |
| Density | 0.95 | g/cm ³ | ISO 1183 / ASTM D1505 |
| Vicat softening temperature (10N) ⁽¹⁾ | 51 | °C | ISO 306 / ASTM D1525 |

⁽¹⁾ On compression molded samples.

APPLICATIONS

OREVAC® 18211 has been designed to develop a reliable bonding strength in coextrusion processes between polyethylene or ethylene copolymers and different materials among which polyamides, PS, EVOH and PET. It can be processed within different extrusion and coextrusion technologies including cast film, blown film, sheet calendering, blow molding, tube extrusion.

For more detailed information and recommendations regarding your specific application, please contact your local ARKEMA technical representative.

PROCESSING

OREVAC® 18211 is to be processed like a standard polyethylene resin. Extrusion temperature settings could be:

| Zone 1 | Zone 2 | Zone 3 | Zone 4 | Exit | Fittings-Channels | Die |
|-------------|-------------|-------------|-------------|-------------|-------------------|-------------|
| 190 - 200°C | 200 - 200°C | 200 - 210°C | 210 - 220°C | 220 - 230°C | 220 - 230°C | 220 - 230°C |

We recommend maximum melt temperature under 240°C. Too high processing temperature may thermally degrade OREVAC® 18211 and release corrosive by-products such as acetic acid.

Final profile and settings depend on the line and the multi-layer structure being run.

OREVAC® 18211

STORAGE, HANDLING AND SAFETY

OREVAC® 18211 should be stored in dry conditions protected from UV-light. Improper storage conditions may cause degradation and have consequences on physical properties of the product.

Safety data sheet as well as information on handling and storage of OREVAC® 18211 is available upon request to your ARKEMA representative or on the web site orevac.com.

SHELF LIFE

Two years from the date of delivery, in unopened packaging. For any use above this limit, please refer to our technical services.

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