

Technical Data Sheet Date Prepared: March 2020

# OREVAC® T 9318

 $\mathbf{O}$ REVAC® T 9318 is a random ethylene-vinyl acetate-maleic anhydride terpolymer (EVA-MAH).

- As an ethylene copolymer, OREVAC® T 9318 is compatible with PE in all proportions, and with most ethylene copolymers.
- Vinyl acetate brings softness, flexibility and polarity while maleic anhydride brings reactivity, leading to versatile adhesive properties to polar and non-polar substrates.
- As a result of high-pressure polymerisation in tubular reactor, OREVAC® T 9318 exhibits high transparency (low haze).

OREVAC® T 9318 can be used to produce thermo-adhesive films for solid substrates like PA, PET & PU films, aluminium foils, fiber mats, foams... OREVAC® T 9318 is also suitable as a tie layer between polyethylene and polyamide in blown film, cast film or in tubes co-extrusion. It can be used as a coupling agent in cables compounds formulations.

## **Typical Properties**

	Test Method	Unit	Typical Value
Vinyl Acetate Content	FTIR (internal method)	%wt.	18.5
Maleic Anhydride Content	FTIR (internal method)	ppm	1600
Melt Index (190°C/2.16kg)	ISO 1133 / ASTM D1238	g/10min.	7
Melting Point	ISO 11357-3	°C	88
Density	ISO 1183 / ASTM D1505	g/cm³	0.94
Vicat Softening Temperature (10N) <sup>1</sup>	ISO 306 / ASTM D1525	°C	57
Ring & Ball Temperature	ASTM E28	°C	158
Elongation at Break <sup>1</sup>	ISO 527-2 / ASTM D638	%	800
Tensile Strength at Break <sup>1</sup>	ISO 527-2 / ASTM D638	MPa	22
Hardness Shore A <sup>1</sup>	ISO 868 / ASTM D2240		88

<sup>1:</sup> On compression molded samples.

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#### **Processing**

OREVAC®T 9318 can be processed on most conventional equipment used for thermoplastics. It is recommended to avoid overheating above 230°C and to purge the equipment after a run is completed.

### Storage, Handling & Safety

OREVAC® T 9318 should be stored in dry conditions protected from UV-light. Improper storage conditions may cause degradation and have consequences on physical properties of the product.

Safety data sheet as well as information on handling and storage of OREVAC® T 9318 are available upon request to your SK Functional Polymer representative.

#### **Shelf Life**

Three years from the date of delivery, in unopened packaging. For any use above this limit, please refer to our technical services.

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